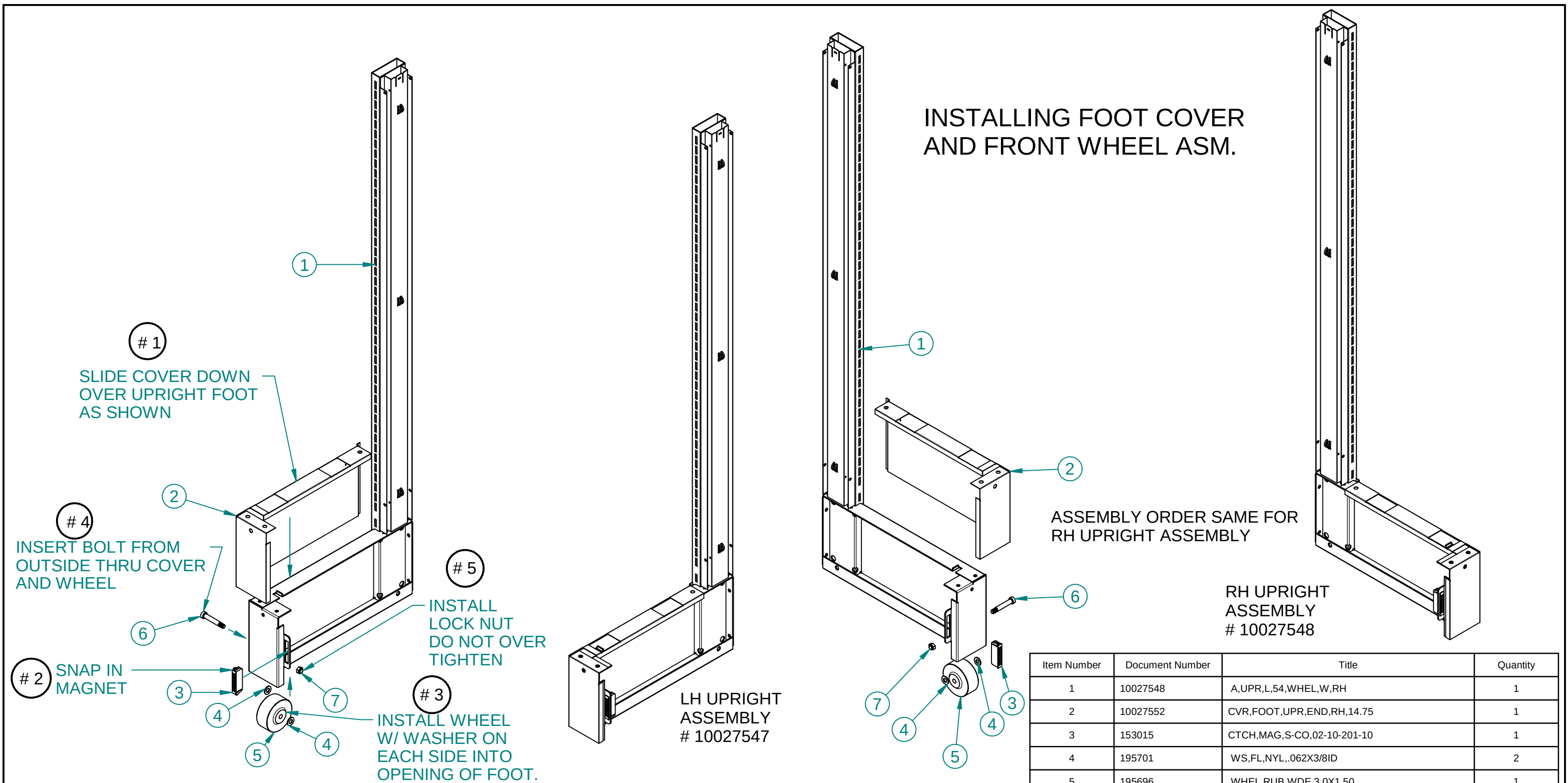




Item Number	Document Number	Title	Quantity
1	10027547	A,UPR,L,54,WHEL,W,LH	1
2	10027553	CVR,FOOT,UPR,END,LH,14.75	1
3	153015	CTCH,MAG,S-CO,02-10-201-10	1
4	195701	WS,FL,NYL,.062X3/8ID	2
5	195696	WHEL,RUB,WDE,3.0X1.50	1
6	195698	SCR,SHDR,.37X1.75,MC#91264A589	1
7	27678-00	NUT,ESN,.312-18,ZN	1

Item Number	Document Number	Title	Quantity
1	10027548	A,UPR,L,54,WHEL,W,RH	1
2	10027552	CVR,FOOT,UPR,END,RH,14.75	1
3	153015	CTCH,MAG,S-CO,02-10-201-10	1
4	195701	WS,FL,NYL,.062X3/8ID	2
5	195696	WHEL,RUB,WDE,3.0X1.50	1
6	195698	SCR,SHDR,.37X1.75,MC#91264A589	1
7	27678-00	NUT,ESN,.312-18,ZN	1

These designs are proprietary information, property of ROYSTON LLC. They shall not be copied or duplicated in any manner without prior written consent,

NEXT STEP:SHIP

WEIGHT:0.0 lbm

SURFACE AREA:

Tolerance Unless Otherwise Noted
.XXX = ± .010
.XX = ± .020
Angles = ± 1°
Hole Dia. = ± .003

PART DESCRIPTION

ISHT,A,SHLV,DTL,NEW,QT

DATE

7/27/2010

REF. #

MATERIAL

THICKNESS

DRAWN BY

terry.norton

PART #

10027693

ROYSTON LLC

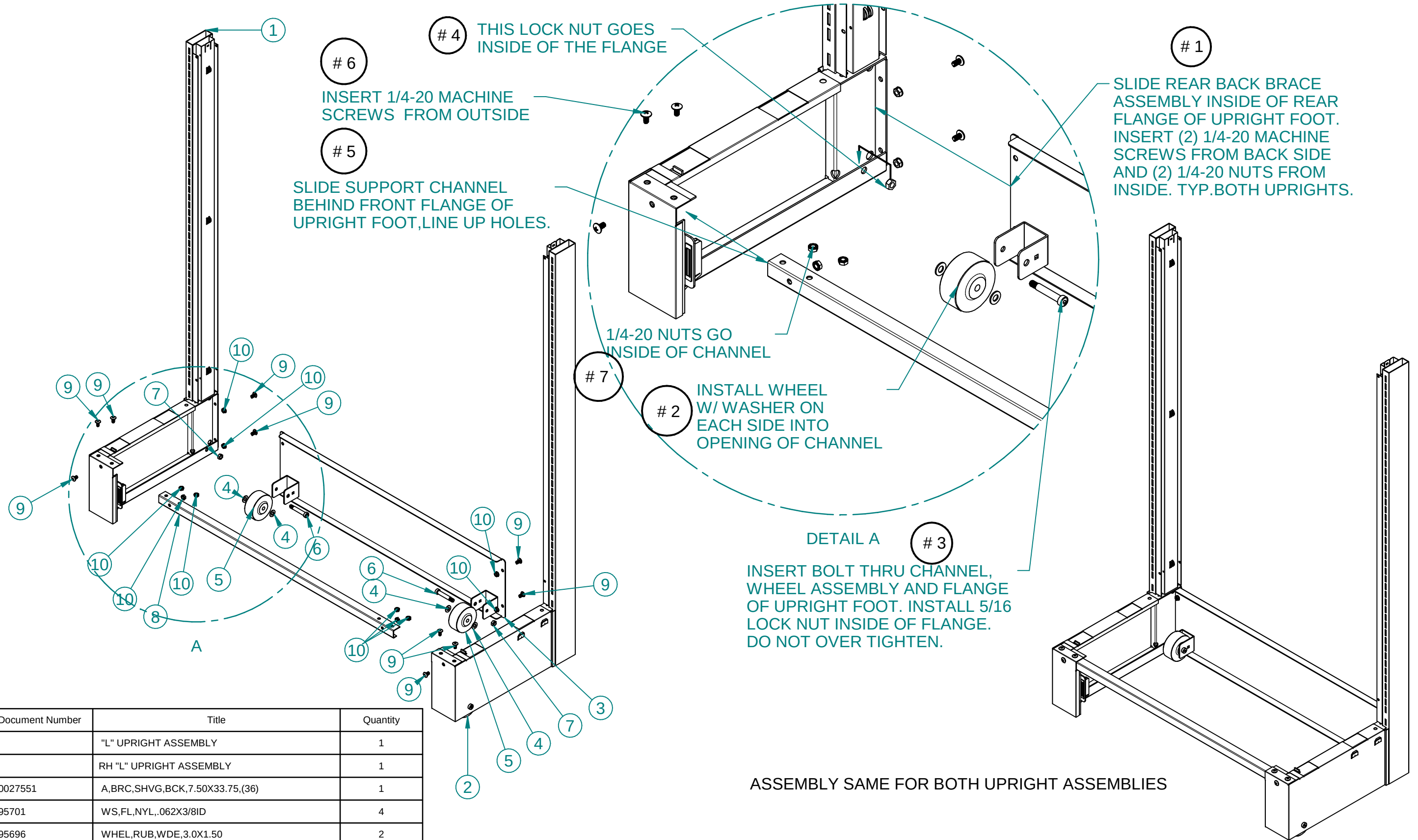
ONE PICKROY ROAD

JASPER, GA 30143

(770)735-3456

Y:\CAD\10027\10027693.dft

PRINTED 3/7/2012



Item Number	Document Number	Title	Quantity
1		"L" UPRIGHT ASSEMBLY	1
2		RH "L" UPRIGHT ASSEMBLY	1
3	10027551	A,BRC,SHVG,BCK,7.50X33.75,(36)	1
4	195701	WS,FL,NYL,.062X3/8ID	4
5	195696	WHEL,RUB,WDE,3.0X1.50	2
6	195698	SCR,SHDR,.37X1.75,MC#91264A589	2
7	27678-00	NUT,ESN,.312-18,ZN	2
8	10027545	CHAN,SPRT,SHF,BSE,36	1
9	153031	SCR,MS,TRH,PHH,ZN,1/4-20X1/2	10
10	07742-00	NUT,HT,KEPS,ZINC,1/4-20	10

WEIGHT:

0.0 lbm

SURFACE AREA:

ROYSTON

ROYSTON LLC
ONE PICKROY ROAD
JASPER, GA 30143
(770)735-3456

SHEET 2 OF 5

PART # 10027693

INSTALL PT.# 10010441 (TOP,GRID,DBL,BACK,36)
OVER FLANGES OF UPRIGHT CHANNEL, SNAPPING
IN PLACE UNDER LANCE.

3

4

INSTALL PT.# 10011084 (INSR,E/C,GLD,1X3,RECT,BLK)
INTO TOP OF UPRIGHT TUBES.QTY. OF (2)

2

SLIDE PT.# 10010561 (PNL,BCK,MTL,36X54,STD)QTY.OF (2)
DOWN IN FROM TOP. RESTING ON FLANGE OF
UPRIGHT FOOT. SECURE W/PT.# 10020448
(SCR,SM,PNH,PHH,TT,8-32X3/4) QTY.OF (2)
IN THRU FLANGE OF UPRIGHT CHANNEL.

1

SLIDE PT.# 10015142 (A,BCK,GRID,SW,36X54)
DOWN IN FROM TOP. RESTING ON FLANGE OF
UPRIGHT FOOT. SECURE W/PT.# 10020448
(SCR,SM,PNH,PHH,TT,8-32X3/4) QTY.OF (2)
IN THRU FLANGE OF UPRIGHT CHANNEL.

5

INSTALL PT.# 10010436 (A,SHF,BSE,36X16.5) —
BY INSERTING HOOKS INTO BOTTOM SLOT
OF UPRIGHT AND LOWERING TO REST ON
UPRIGHT FOOT.

6

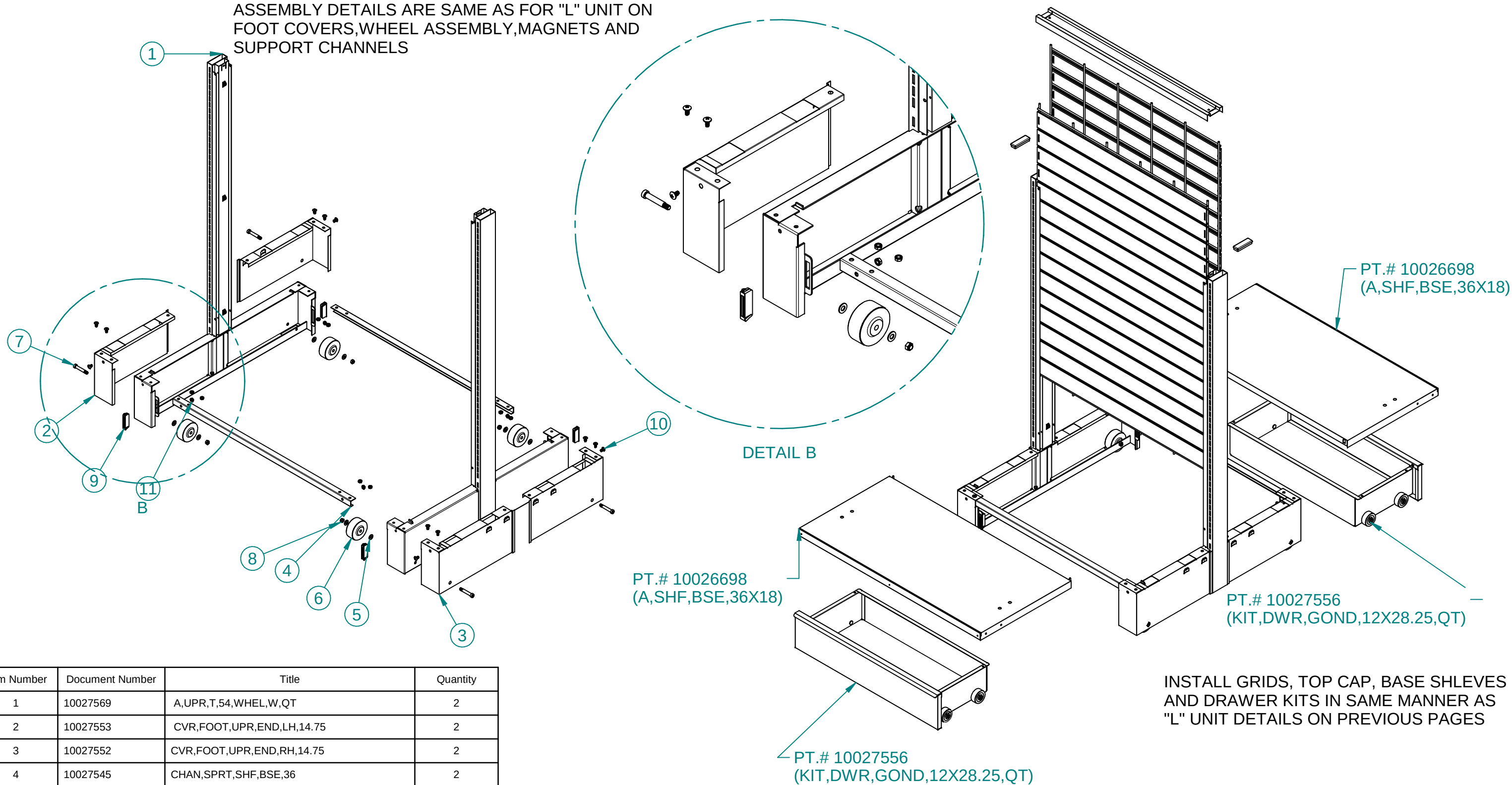
ROLL PT.# 10027556 (KIT,DWR,GOND,12X28.25,QT)
UNDER BASE SHELF.

INSTALLING BACK GRIDS
AND METAL BACKS, TOP
CAP,BASE SHELF AND
DRAWER ASSEMBLY

COMPLETED UNIT

WEIGHT: 0.0 lbm	 ROYSTON® ROYSTON LLC ONE PICKROY ROAD JASPER, GA 30143 (770)735-3456	PART # 10027693
SURFACE AREA:		

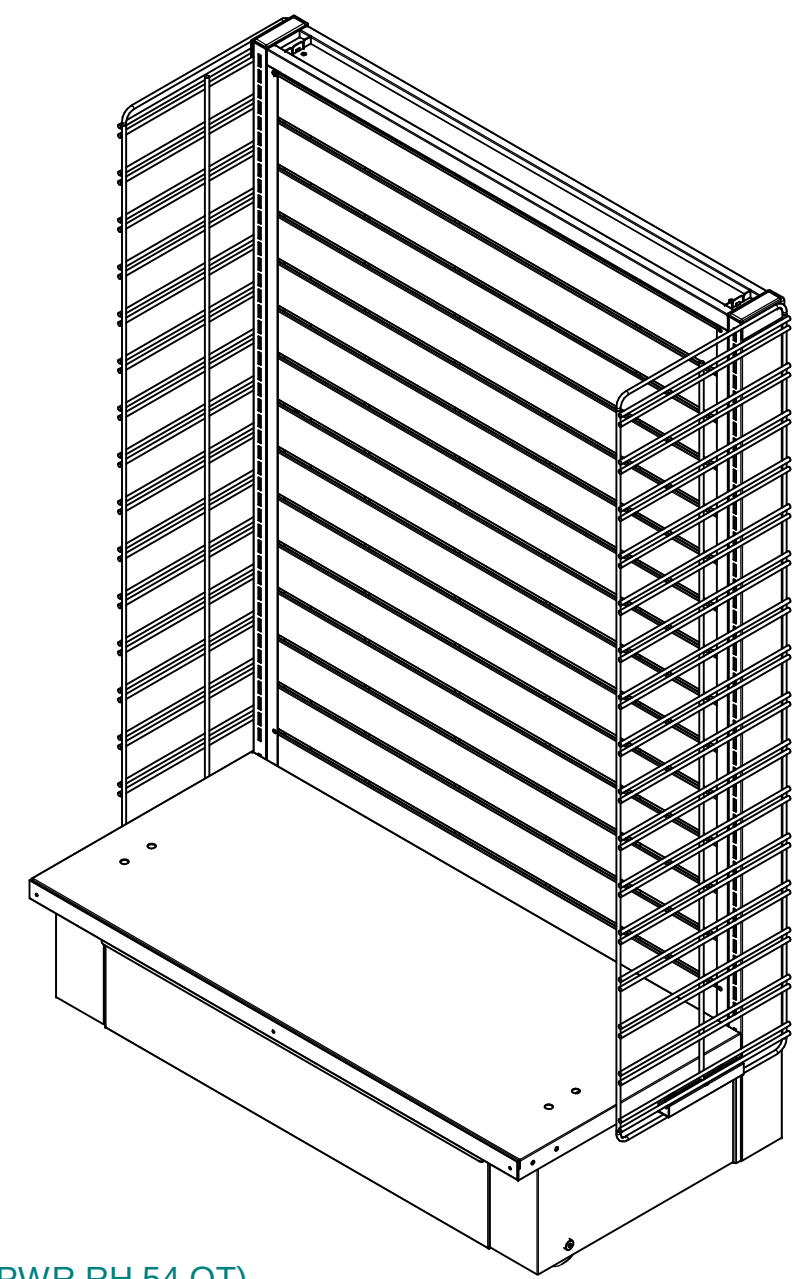
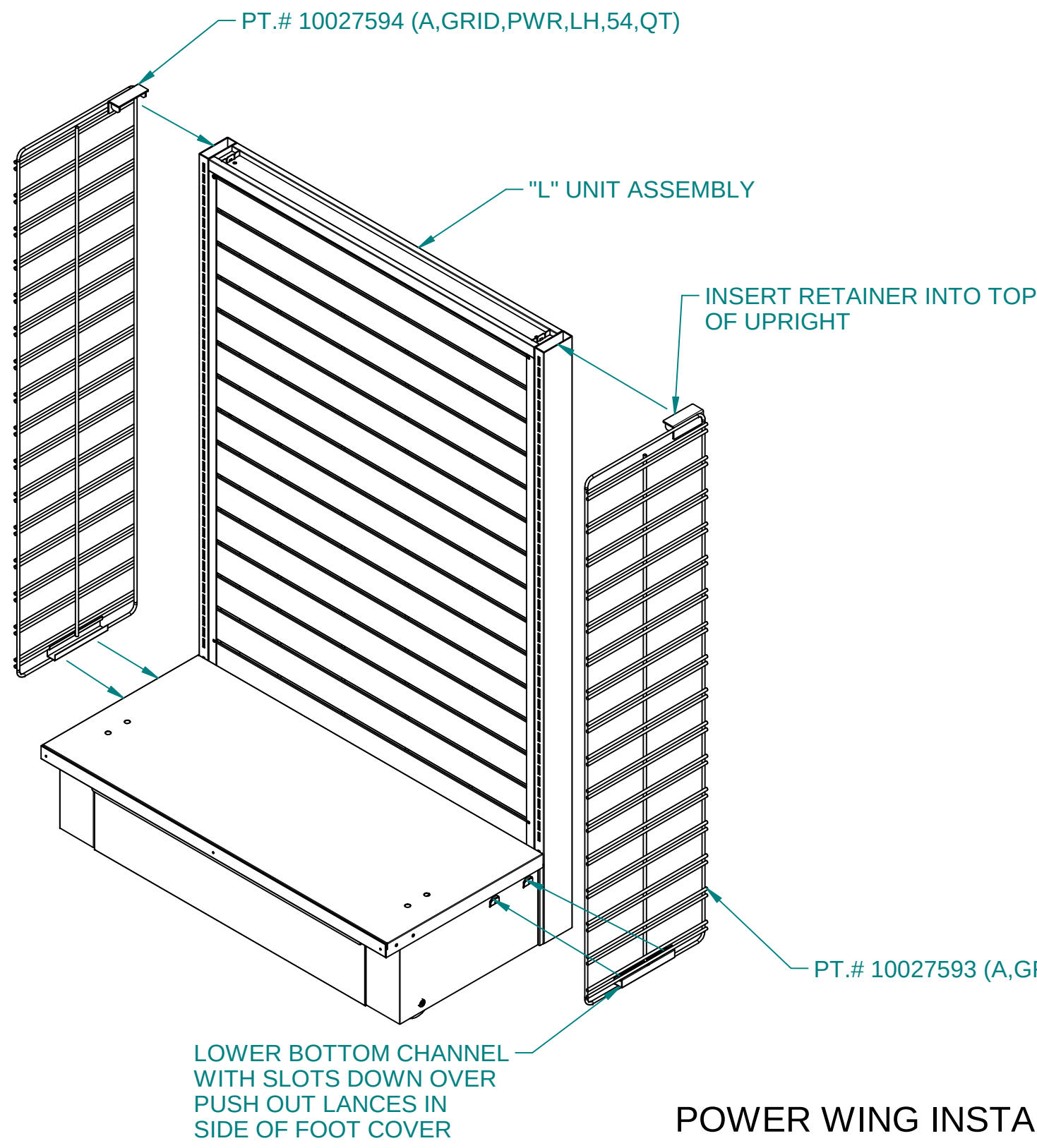
ASSEMBLY DETAILS ARE SAME AS FOR "L" UNIT ON
FOOT COVERS,WHEEL ASSEMBLY,MAGNETS AND
SUPPORT CHANNELS



"T" UNIT ASSEMBLY DETAILS

Item Number	Document Number	Title	Quantity
1	10027569	A,UPR,T,54,WHEL,W,QT	2
2	10027553	CVR,FOOT,UPR,END,LH,14.75	2
3	10027552	CVR,FOOT,UPR,END,RH,14.75	2
4	10027545	CHAN,SPRT,SHF,BSE,36	2
5	195701	WS,FL,NYL,.062X3/8ID	8
6	195696	WHEL,RUB,WDE,3.0X1.50	4
7	195698	SCR,SHDR,.37X1.75,MC#91264A589	4
8	27678-00	NUT,ESN,.312-18,ZN	4
9	153015	CTCH,MAG,S-CO,02-10-201-10	4
10	153031	SCR,MS,TRH,PHH,ZN,1/4-20X1/2	12
11	07742-00	NUT,HT,KEPS,ZINC,1/4-20	12

WEIGHT: 0.0 lbm	 ROYSTON® ROYSTON LLC ONE PICKROY ROAD JASPER, GA 30143 (770)735-3456	
SURFACE AREA:		
SHEET 4 OF 5		PART # 10027693



POWER WING INSTALLATION ON "L" UNIT

WEIGHT: 0.0 lbm	 ROYSTON [®] ROYSTON LLC ONE PICKROY ROAD JASPER, GA 30143 (770)735-3456	PART # 10027693
SURFACE AREA:		
SHEET 5 OF 5		