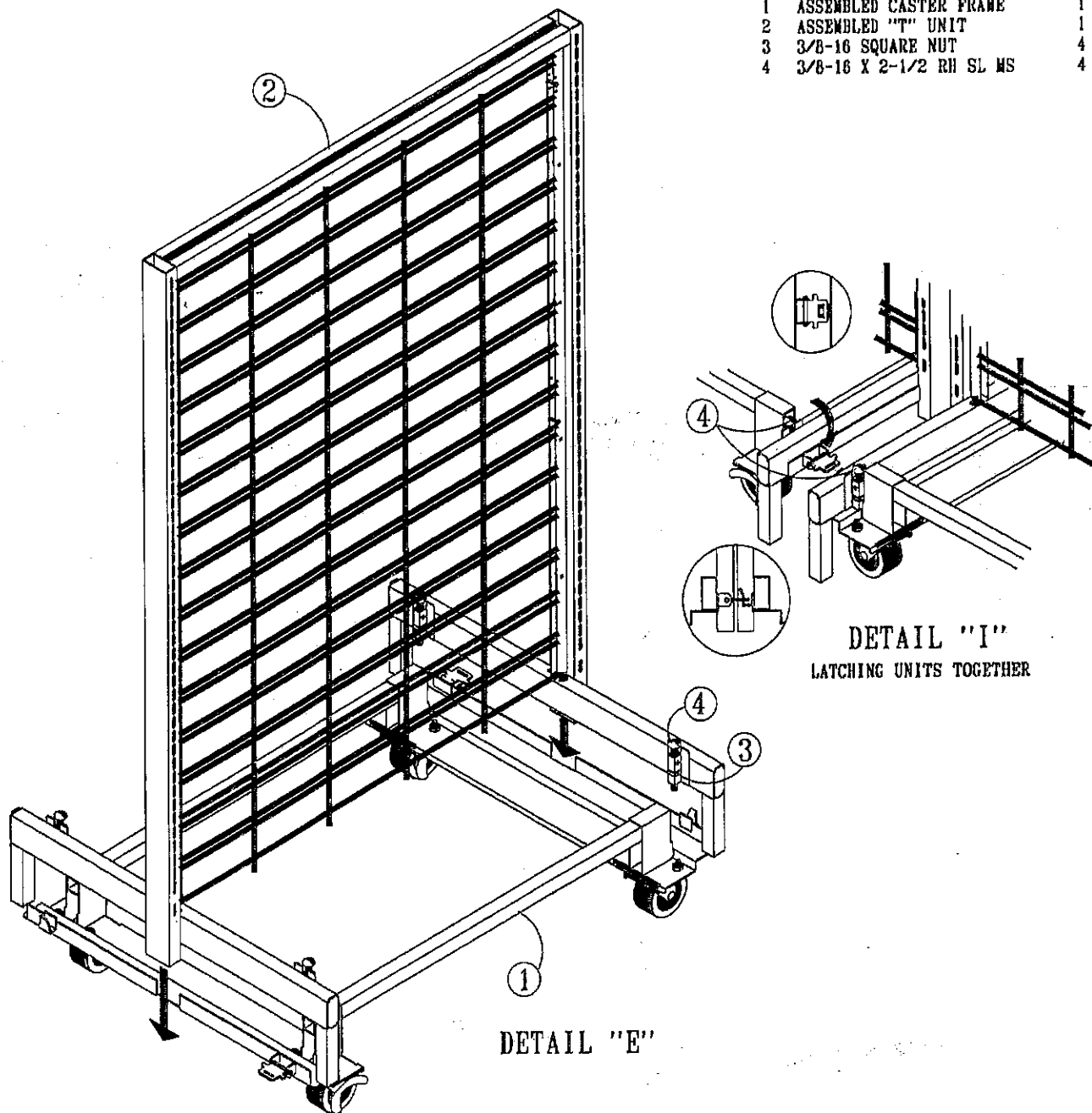


ROYSTON MODULAR MERCHANDISING SYSTEM

"T" UNIT CASTER FRAME ASSEMBLY INSTRUCTION

PARTS LIST

NO.	DESCRIPTION	QTY.
1	ASSEMBLED CASTER FRAME	1
2	ASSEMBLED "T" UNIT	1
3	3/8-16 SQUARE NUT	4
4	3/8-16 X 2-1/2 RH SL WS	4



- STEP 1: INSTALL ASSEMBLED CASTER FRAME (1) WITH CASTERS UNDER THE ASSEMBLED "T" UNIT (2). SEE DETAIL "E". NOTE: MUST REMOVE "T" UNIT LEG LEVELERS IF PRESENT!
- STEP 2: INSTALL FOUR SQUARE NUTS (3) AS SHOWN IN DETAIL "E" AND FOUR ADJUSTMENT SCREWS (4). THESE SERVE TO LEVEL THE "T" UNIT ON TOP OF THE CASTER FRAME (1).
- STEP 3: FINISH THE ASSEMBLY WITH BASE SHELVES AND KICK PLATES OR OPTIONAL DRAWER KITS.
- STEP 4: END TO END "T" UNITS MAY BE LATCHED TOGETHER. SEE DETAIL "I". ADJUST LEVELING SCREWS (4) TO MATCH UNIT HEIGHTS. TOP UPRIGHT CONNECTOR (NOT SHOWN) ATTACHES UPRIGHT POST TOGETHER.